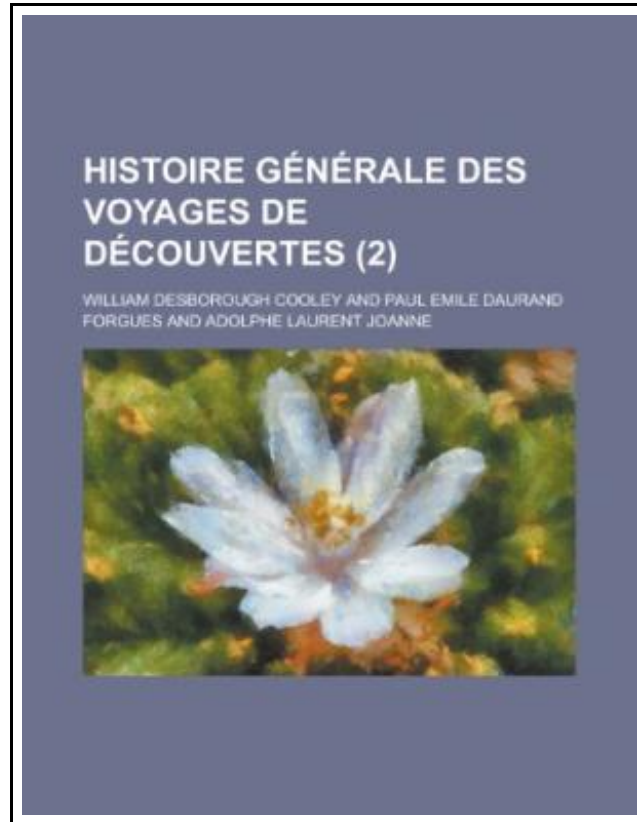


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(Kevin Bergstrom Sr.)

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RareBooksClub. Paperback. Book Condition: New. This item is printed on demand. Paperback. 104 pages. Original publisher: Golden, CO : National Renewable Energy Laboratory, 2010. OCLC Number: (OCoLC)646836990 Subject: Ethanol as fuel. Excerpt: . . . Solid lime is added to the overliming tank along with the aqueous fraction from the Pneumapress to raise the pH to 10. The reaction of lime and H₂SO₄ forms gypsum, which is separated from the 24 hydrolyzate as solid cake. The residence time in the overliming tank is 1 hour. The slurry is pumped to a second tank where additional H₂SO₄ is added to reduce the pH to 4.5. The residence 24 time in the second tank is 4 hours, which allows the gypsum crystals to grow to an adequate size for solid liquid separation. The gypsum is separated from the slurry in a two-step process, with the first being a hydrocyclone and the second being a rotary drum filter. The conditioned hydrolyzate is mixed with the solid biomass fraction from which it was previously separated in the Pneumapress pressure filter, and the resulting slurry is ready for enzymatic hydrolysis. Mass balance and operating conditions of major unit operations are shown in the process flow diagram (Figure 2). RECYCLED VENT (to WWT) CONDENSATE (1073 MT day) VENT ACID AIR (112 MT day) ACID SOLUTION ACID LIME (2469 MT day, 3.59 conc) STORAGE HOPPER VENT (to A-800) BLOW-CAR RECYCLE WATER (129 MT day) (3297 MT day) DOWN TANK SHREDDED and WASHED o STOVER (from A-100) T 101 C, P 1.01 bar LIME (3085 MT day; 54 solids) HANDLING LOSICS SATE ay) o T 190 C, T d LY...



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